

## **TECHNICAL BULLETIN**

#BGAS-01-23-1

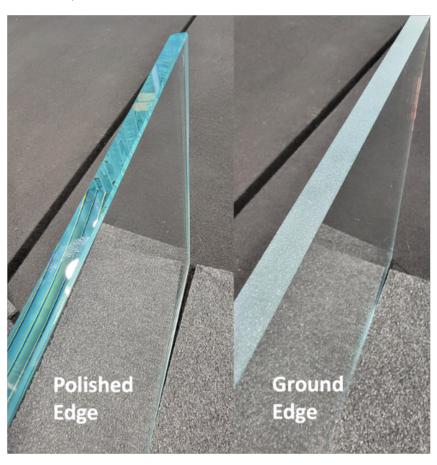
## HOLES AND CUTOUTS FABRICATED ON BALLISTIC GLASS

At Ballistic Glass and Armor Solutions, some of our products require hardware cut-outs and holes to be made post lamination. Other applications may require products to be cut-to-size post lamination due to precision base and height requirements beyond what is possible with manual lay-up of multiple layers. Products that require perfectly flat edges for applications like Butt-Glazing also require the product to be cut-to-size post lamination. All these post lamination cuts are made using a waterjet machine.

The waterjet process produces a very precise edge, but it is **NOT A POLISHED EDGE**. The edge produced by the waterjet cutting process **LOOKS SIMILAR TO A FLAT GROUND EDGE**. Typically, monolithic glass that is flat ground will also have an arris on both surfaces.

The waterjet edge Will Appear AS A FLAT GROUND EDGE WITHOUT ARRIS.

Please see photos below



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